CIGARETTE SPECIFICATION

STOCKTON STREET
BEST BUY LIGHTS KS MENTHOL SP/& FAMOUS VALUE/& ROYALE/& F&L
BRAND CODE-BAH1 (STD)/& 6060/& RAH1/& FAB1

EFFECTIVE DATE: 05/20/87
STANDARD PRODUCTION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	: 84.0		MM
CIGARETTE CIRCUMFERENCE	: 24.80		MM
. ER LENGTH	: 27.0		MM
TIPPING LENGTH	: 32.000		MM
PACK MOISTURE	: 12.80		% W/W
TOTAL R.T.D.	: 4.90		IN. H2O
DILUTION TARGET	: 20.0 +/-	5.0	%

TIPPING PAPER /USE UP: 64MM X 3200M WHT SGRNL EC-436 12-211-B LASER PERF.
REPLACE WITH : 64MM X 3200M WHT SGRNL EC-436 12-211-C LASER PERF.

TIPPING ADHESIVE : FINDLEY 344-384 61-430-A
: FINDLEY 355-381-01 62-050-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):
: MAX 80/S/3 - 8-78097 PATCH SIZE: 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION : ABAH1-STD-SS
BRISTOL MENTHOL SP

FILLER CUTTING SIZE	: 30	CUTS PER INCH	
ROD LENGTH	: 57.0		MM
ROD CIRCUMFERENCE	: 24.80		MM

CIGARETTE PAPER : 27.25MM X 6500M EC 12610/KC 667 10-224-A

INK : MARLBORO BLACK #1-376 (PROTOS & MARK 8) 60-906-A
: MARLBORO BLACK #37077 (MARK 9/9-5) 60-915-A

PRINT DIE : MACHINE NUMBER

2057681572

REASON FOR CHANGE : 1.BRAND CODE FAB1, F&L LIGHTS KS MENTHOL SP ADDED
: ADDED TO SPECIFICATION, NEW BRAND START-UP.
: 2.FILLER DESCRIPTION CHANGED TO BRISTOL MENTHOL SP
: NO CHANGE TO ACTUAL BLEND OR TARGET WEIGHTS.

PREPARED BY : S.M. HAYWOOD
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APPROVED BY: J Sinclair

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